



TRULINER OPERATING INSTRUCTIONS

STEPS:

- 1 TruLiner from Iceco Advanced Arena Products comes complete with a (3) three-piece aluminum radius bar system. Radius bar system comes pre-drilled and marked to all applicable radius(s) for all hockey line markings i.e. face-off, referee and goal crease markings.

BLUE TAPE MARK & HOLE: (15') radius ----- **Red Face-off Circles**

RED TAPE MARK & HOLE: (10') radius----- **Red Referee Circle**

GREEN TAPE MARK & HOLE: (6') radius----- **Goal Crease**

The end of radius bars is marked with colour tape. Bar # 1 ---Green to Green and Bar # 2---Yellow to Yellow to assist in the proper assembly of the radius bars.

- 2 Please locate each centre of each circle or goal crease and insert a small head screw driver or pointed awl into pre-drilled hole(s), for each required radius listed above.

Each TruLiner unit is supplied with “freeze-in” plates (**yellow plates**) to be installed over each of your located centre(s) on your ice surface. Hand heat plates and place in proper location.

NOTE: These plates do not have to used, as Iceco has designed the radius bars so that they can be used with screwdriver or awl. See above Step # 2. Also included is a “hook” shaped piece that is used with the “freeze-in” plates. Please see unit's assembly instructions.

- 3 Place the liquid ice paint into the liner. **TIP: Most ice paints required to be diluted by approximately 50% to insure even flow through the liner's apparatus.** Dilute only with “cold water”.
- 4 Place the liner apparatus on a piece of clean and dry cardboard and proceed onto the ice surface. Attach the proper combination of radius bars to obtain the correct radius dimensions and have your assistant anchor at the centre(s) by holding the screw driver or other in place. Liner connects to the “U” shaped bracket on the one end of the radius bar. Connect the “U” shaped bracket to the support leg of the liner. **TIP:** Cool radius bars down prior to placing them on the ice (this prevents the bars from melting or marking your ice)
- 5 Proceed in walking the liner around the circle(s) and opening the hand valve to get the proper flow of paint. **TIP:** On completion of painting circle(s), **slowly close hand valve and continue walking to use excess paint from the liner's brush. This will prevent any paint dripping onto the ice surface while removing liner from radius bar system and from the ice surface.**

NOTE: Please see manufacturer's instructions included with unit for additional information concerning the assembly and operation of the unit.